GROUP **302/303** AXIS GAUGING/HARDNESS TESTERS 3D Axis Gauging

The New Generation of NC axis gauging equipment, for quick, accurate setting of all three axes (X, Y, Z) by analogue differential indicator. Suitable for all machine tools with CNC, NC or DRO and also for EDM/spark erosion tools - the stylus is electrically insulated from the spindle. Universal - one tool measures length, height, diameter and centre. The synchronous single needle allows greater needle displacement before reaching '12 o'clock'. A positive reading is given regardless of direction of axis movement. No calculations and no "trial and error' involved. Increases production and efficiency, reduces job time and operator requirement. The stylus is designed to break on a 'nominal fracture' before the workpiece or tester can be damaged. Three plug in styli types can be changed in seconds without the use of special tools. Pre-adjusted to a concentricity of 0.01mm maximum.

Indicator diameter: 50mm.

Indicator

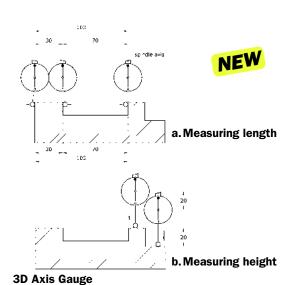
Dia.

50mm

EQUIPMENT

PRECISION

Clamping shank diameter: 16mm.



Shank

Dia.

16mm

Hardness

Testers

Effective

Length

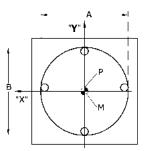
125mm

R

c. Establishing true centre and diameter of bores.

Insert stylus roughly in centre of bore, measure distance A and divide by 2 (P). Measure distance B in Y direction, across point P and divide by 2.

Result: true centre point (M). Repeat measuring of distance A.



Order Code KEN-302 Weight Price/1 each TB 89g -2010K 17500.00

Stylus with predetermined breaking point

Adjustment of radial

run-out

3D - Teste

3D-Taster

Scale for radial and axial approach

Stylus ball

Anvils, Indentors & Test Blocks

To suit Oxford hardness tester.



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