Solent 5 Supergrade FS2™ **Engine Oil**

Semi-Synthetic 10W/40

270/271.

Refined mineral oil with special multifunctional synthetic additives: For all petrol, diesel and LPG cars, vans and lorries. For multi valve, fuel injected and turbo charged performance vehicles. Can be mixed with other oils. Assists easy engine starting in cold weather. Assists in reducing fuel consumption. Gives far greater protection against engine wear than non-synthetic oil. Excellent lubricity in all conditions. Excellent sludge control in 'stopstart' urban motoring conditions. Affords high protection at motorway speeds. Increased oil change intervals - change your oil less often. Meets the performance level requirements for: API/SL/CH-4; Mercedes Benz 227.5; 229.1; 228.0/1; VW 501:01; 505.00, MAN



High Performance Hydraulic Oil

So-Hydra 'Plus' VG

Excellent demulsifying properties (water and water containing fluids are rapidly separated). Very good corrosion protection to steel. Good corrosion protection to copper. High ageing stability/high oxidation stability. Good antiwear protection. Very good hydrolytic stability. Excellent filtration behaviour. Low foaming. Excellent air release.



Grade	Size	Order Code SOL-740	Price/1 TB
VG32	20ltr	-4032B	3750.00
VG46	20ltr	-4046B	3750.00
VG68	20ltr	-4068B	3750.00
VG100	20ltr	-4100B	3750.00

Lithium Grease

So-Grease EP2

High load lead-free lithium grease. Contains anti-rust additives to protect against corrosion. Anti-oxidants included to prolong product life. High ageing stability/high oxidation stability. Supplied in 400g, 5kg, 12.5kg or 50kg containers.



Pack	Size	Order Code	Price/1
Type		SOL-740	TB
Cartridge		-5100K	205.00
Tub		-5105C	1650.00
Pail	12.5kg	-5110M	4250.00

Very High Viscosity Index Hydraulic Oil

So-Hydra 'Plus' VHVI

Low foaming tendency. Good air release properties. High ageing stability/high oxidation stability. Good corrosion protection. Very good

viscosity/temperature behaviour. Very good wear protection. High

viscosity index. Wide service temperature range.



OILS & GREASES

Excellent lubricating properties under high

Lubricates and flows freely even at very low

pressure working conditions. Anti-wear

additives to maximise machine tool life.

temperatures. Eliminates slip stick and

judder. Eliminates pick up and scoring.

Supplied in 20ltr stacking poly container

Solent 'Plus' Slideway &

General-Purpose

Lubricant Oil

or 205ltr barrels.

Grade VG68

Grade	Size	Order Code SOL-740	Price/1 TB
VG68	20ltr	-4368B	4500.00

High Performance Gear Oil

So-Gear 'Plus' EP

Excellent corrosion protection. Low foaming, excellent air release. Excellent demulsifying properties (water and water containing fluids are rapidly separated). High ageing stability/high oxidation stability. Extremely high load-carrying capacity, extreme pressure, anti-wear performance. Excellent bearing wear protection (under mixed friction conditions) - FE8. Excellent protection from scuffing, excellent wear protection - FZG. Excellent micropitting resistance in the load stage and endurance test.



Grade	Size	Order Code SOL-740	Price/1 TB
VG68	20ltr	-4168B	4100.00



Grade	Size	Order Code SOL-740	Price/1 TB
VG100	20ltr	-4410B	3999.00
VG220	20ltr	-4430B	3999.00
VG320	20ltr	-4440B	3999.00

GROUP

740 METAL WORKING LUBRICANTS

Soluble Cutting Oil - Aluminium

So-Cool 'Plus' Aluminium

Semi-synthetic, environmentally improved does not contain sodium nitrite, phenols, triazene, PTBBA or chlorinated additives. Enhanced sump life and excellent anti-foam characteristics. Optimum tool life on the most arduous jobs. Excellent corrosion protection and lubrication to cutting areas, machine fixtures, slides etc. Low emulsion odour. Low drag out losses. Easily removed in splash areas. Resists the formation of aluminium soaps - Improves filtration and machine cleanliness.

Recommended concentrations:

General machining 7% or (a dilution of 14 to 1). Heavy duty machining 10% or (a dilution of 10 to 1).

Supplied in 20ltr stacking poly container.



Grade	Size	Order Code SOL-740	Price/1 TB
SC-ALU	20ltr	-4533B	6695.00

Soluble Cutting Oil Multi-Purpose

So-Cool 'Plus' GP

Environmentally improved - does NOT contain phenols, boron, triazene, PTBBA or chlorinated additives. Based on highly refined mineral oils. High degree of machine tool lubrication. Ideal for a wide range of machining operations. Low odour. Low unit cost. Specially formulated for use in both hard and soft waters.

Recommended concentrations:

General machining 7% (dilution of 14 to 1). Grinding (surface, cylindrical centreless) 2 - 3% (dilution of 50 to 1 or 33 to 1). Supplied in 20ltr stacking poly container.



Price/1 Size Grade SOL-740 SC-GP 20ltr -4508B 4635.00

Soluble Cutting Oil - Cast Iron

So-Cool 'Plus' Iron

Semi-synthetic formulation. Excellent anti-foam characteristics. Environmentally improved does NOT contain sodium nitrite, phenols or chlorinated additives. Excellent sump life and corrosion protection. Superb tramp oil rejection characteristics. Enhanced tool tip life. Low drag-out loss - highly cost effective in use. Based on highly refined mineral oil. Increased detergency.

Recommended concentrations:

General machining 5% or (a dilution of 20 to 1). Arduous operations/difficult materials 7% or (a dilution of 14 to 1). Grinding 3% or (a dilution of 33 to 1).

Supplied in 20ltr stacking poly container.



Soluble Cutting Oil - Stainless

So-Cool 'Plus' Stainless Steel

Environmentally improved - does NOT contain phenols, boron, triazene, PTBBA or chlorinated additives. Based on highly refined mineral oils. High degree of machine tool lubrication. Ideal for a wide range of machining operations. Low odour. Low unit cost. Stable emulsions in very soft and very hard water.

Recommended concentrations:

General machining 7% (dilution of 14 to 1). Heavy machining 10% (dilution of 10 to 1). Supplied in 20ltr stacking poly container.

Soluble Cutting Oil - Aerospace

So-Cool 'Plus' Aerospace

Specifically designed for use in the aerospace industry on all high performance alloys, Stainless steel, titanium and aluminium alloys - in particular series 7000 aluminium.

Advantages/Benefits:

Nitrite and chlorine-free. Secondary and tertiary amine-free formulation.

Reduced risk of staining and corrosion. Long sump life.

Emulsifiable residues to promote clean working environment. Does not contain PTBBA.

Approvals:

AIRBUS ABR 9-0204.

The military division of British Aerospace. Turkish Aerospace Industries (TAI).

Supplied in 20ltr stacking poly container.



7725.00

SC-AERO	20ltr	-4570B	
Soluble	Grii	ndina	

Oil - Synthetic

So-Cool 'Plus' Syn Grinding

Fully synthetic formulation. Long working life therefore economical. Minimises wheel glazing. Effective corrosion resistance. Stable emulsions in soft and hard water. Does not contain PTBBA.

Recommended concentration for general machining operations:

Grinding Cast Iron 2 % to 3.5% (dilution of 50 to 1 or 30 - 1). Steel and Ni/Cr steel 2% (dilution of 50 - 1). Supplied in 20ltr stacking poly container.



Grade	Size	Order Code SOL-740	Price/1 TB
SC-INOX	20ltr	-4600B	6695.00



Grade	Size	Order Code SOL-740	Price/1 TB
SC-GS	20ltr	-4620B	7725.00

MACHINE LUBRICANTS/CORROSION PREVENTATIVES

GROUP 740

OLENT Water Mixer

Water and chemical mixing equipment system that is approved for use by the water regulation authority (WRA) to prevent the possibility of back flow. This is to safeguard against the possibility of chemicals finding their way into the mains water supply. Mixes water and chemicals to metered concentrations with approved air gap back flow prevention incorporated into the unit. Offers an economical way of blending chemicals directly from the mains water system without the requirement for any additional pipe-work, nonreturn valves or back flow prevention systems.



Price/1

10500.00

Tramp Oil Belt Skimmers

Order Code SOL-740

-9100K

Product

Number SM9100

Designed to effectively and simply remove tramp oil floating on the surface of cutting fluid. Prevents the 'Monday morning smell' extends coolant life and reduces the risk of dermatitis. Compact units fit to the side or above the tank. 240V. Supplied with plug. Product FT400 can be run continuously.

Overall length: 440mm (from top of bracket to bottom of belt). Maximum insertion depth: 150mm. Case dimension (L \times W \times D):

80 x 80 x 502mm. **Belt width:** FT300 = 30mm; FT400 = 40mm.



Sump Emptier

With stainless steel Venturi pump. Screws into 205ltr oil drums. Uses compressed air to create a powerful vacuum. Empties liquid and suspended solids from tanks and can fill a drum in as little as 90 seconds, making it ready for appropriate disposal. Shuts off automatically when done.





Product	Order Code	Price/1
Number	SOL-740	TB
PM175K	-8940G	35000.00

Universal Dewatering Fluid

Grade SP-DWF

Used for the drying of metal parts and tools. Resistance to acid and alkaline migration makes this suitable following galvanic coating and washing processing e.g. gear boxes, motors and their components. Ideally used in immersion baths at room temperature but is also suited to spraying. Excellent dewatering. No film. Barium-free. 20ltr stacking poly



Grade	Size	Order Code SOL-740	Price/1 TB
SP-DWF	20ltr	-4270B	6500.00

Portable Optical Refractometer

For determining the concentration of oil in water emulsions and transparent solutions, such as machine shop coolant. Maintaining the correct mixture in coolant systems is vital to ensure optimum performance from cutting tools. To protect the machine and workpiece from corrosion and to reduce the risk of health hazards arising from incorrect concentrations of water soluble



740 METAL WORKING LUBRICANTS

Food Safe Lubricating Oil

This lubricant is completely clear, odourless and food safe. It contains no mineral hydrocarbons and is **FDA** compliant and **INS H1 registered**. It is a hydrophobic oil and therefore does not take in water, providing a barrier between water condensation and metal surfaces. This versatile lubricant can

be used on sliding and rolling element bearing surfaces, metal, wood and plastics.
Non-flammable. Non-toxic. Anti-corrosive.
Safe for use at temperatures from -60° to +260°C.



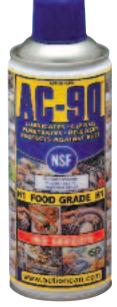
Size	Order Code SOL-740	Price/1 TB
500ml	-5960G	654.00
5ltr	-5970H	5212.00

Food Grade Multi-Purpose Lubricant

AC90-FG H1

Food grade multi-purpose maintenance liquid lubricant is industrial strength. Holds **H1** approval from **NSF** # **143549** and **InS** # **1795389** and therefore can be used safely in all food processing locations. The only maintenance spray certified by both the **NSF** and **InS**. Does not contain silicone or CFCs. Tasteless and odourless.

Size: 425ml aerosol.



Size Order Code ACN-732 Price/1 TB 425ml -0260K 325.00

Food Safe Penetrating Oil

For dismantling, lubricating and cleaning. This odourless oil is tasteless and displaces water leaving a hydrophobic coating to protect surfaces from corrosion. It penetrates threads and crevices to release and lubricate delicate mechanisms, pivot points and sliding surfaces whilst degreasing hard surfaces. Can be used as a light lubricant.

FDA Compliant. INS H1 registered. Food safe. Synthetic translucent. Tasteless water white fluid. Nontoxic. Anti-corrosive.

Size: 500ml aerosol.



Size	Order Code SOL-740	Price/1 TB
500ml	-5930D	581.00

Food Grade Silicone Release Agent

SP90-FG H1

Superior silicone dry lubricant formulated to provide extra performance and maximum silicone release. Temperature range -65°C to +315°C. Holds **H1** approval from

NSF # 143541 and InS # 1795388. Odourless, tasteless, chemically inert.

Size: 500ml aerosol.



N	E	V	Y

Size	Order Code ACN-732	Price/1 TB
500ml	-9010K	625.00

Food Safe Belt Dressing

This **H1** registered product is designed to extend life of leather, rubber and synthetic belts. Cleanly applied from the 500ml aerosol, it improves grip and allows the belt to transmit full power without slipping even in wet and damp environments.

Size: 500ml aerosol.



Size	Order Code SOL-740	Price/1 TB
500ml	-6760F	548.00

Food Grade Chain & Drive Lubricant

CD90-FG H1

Holds **H1** approval from **NSF** # **143540** and **InS** # **1795390**. Clear viscous oil with a flashpoint 240°C.

Viscosity 20°C at 238mm²/s. Density at 15°C .865kgm/³. Boiling point 370°C.

Boiling point 370°C. No taste or smell.

Size: 500ml aerosol.





Size	Order Code ACN-732	Price/1 TB
500ml	-2260K	599.00

NEW