WELDING

A portable 230V single phase arc welder suitable for use with rutile electrodes of 1.6 - 3.2mm diameter.

Capable of welding mild steel up to 6mm. Featuring a stepless regulator for infinite variable control of the welding current with low current facility for effective welding of thinner materials. Highly efficient transformer maximises potential. Safety features include thermal overload protection and turbo fan cooling - enables the ability to weld at greater power for longer periods. Provides full portability, ease of use and convenience and superb value. Operates from a 230V 13 amp standard domestic socket. Heavy duty casing. Two year warranty.

Supplied complete with accessories, integrated carrying handle and 2m mains cable. Conforms to TUV-GS, GOST, EMC, LVD and all relevant CE requirements. Insulation class H. Protection degree IP21.



#### Contents:

- Lynx™ AC power supply.
- 1.8m primary cable, 10mm<sup>2</sup>.
- 1.8m earth cable and 150A clamp.
- · Hand held face shield with 51 x 107mm glass.
- Scratch brush and slag remover.
- · Instruction manual.

Input voltage: 230V, 50/60Hz.

Fuse rating: 13A.

Phase: 1.

Power consumption: 2.5kW. Output current range: 40A - 140A. Open circuit voltage: 50V. Dimensions (L x W x H):

270 x 250 x 310mm.







Group 888



Product Number

Weight Current Range each Lynx<sup>TM</sup> EAW140 40A - 140A

14.8kg

Order Code KEN-880 -2020K

HEETA

Price/1 TB 9240.00

#### Cheetah™ EAW-160 AC MMA Welder

A portable 230V single phase arc welder suitable for use with rutile electrodes of 2 - 4mm diameter. Capable of welding mild steel up to 8mm. featuring a stepless regulator for infinite variable control of the welding current. Highly efficient transformer maximises potential. Safety features include thermal overload protection and turbo fan cooling - enables the ability to weld at greater power for longer periods. Provides full portability, ease of use and convenience and superb value. Operates from a 230V 13 amp standard domestic socket. Heavy duty casing, two large diameter solid wheels. 2 year warranty.

Supplied complete with accessories, two large diameter solid wheels,

integrated carrying handle and 2m mains cable.
Conforms to **TUV-GS**, **GOST**, **EMC**, **LVD** and all relevant CE requirements. Insulation class H. Protection degree IP21.

#### Contents:

- Cheetah™ AC power supply.
- 1.8m primary cable, 16mm<sup>2</sup>.
- 1.8m earth cable and 250A clamp.
- Hand held face shield with 51 x 107mm glass.
- Scratch brush and slag remover.
- · Instruction manual.

Input voltage: 230V, 50/60Hz.

Fuse rating: 16A.

Phase: 1.

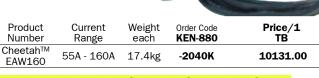
Power consumption: 2.5kW. Output current range: 55A - 160A. Open circuit voltage: 50V.

Dimensions (L  $\times$  W  $\times$  H): 585 x 325 x 425mm.











# ARC WELDING ELECTRODES

GROUP 891

# Electrodes for Mild Steels 6013

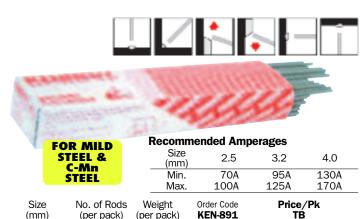
1496.00

1496.00

1643.00

Arc welding rods for mild steel and medium tensile steels. Medium rutile coated, all positional rods.

**Applications:** for steel plate and strip including structural steels and pipe work, especially under site conditions. Superb finish with self-releasing slag.**N.B.** Suitable for AC (50V minimum open circuit) and DC +/-.



-3010K

-3020K

-3030K

#### Electrodes for Mild Steels

260

150

100

E7018 ('Low Hydrogen')

2.50 x 300 3.25 x 350

4.00 x350

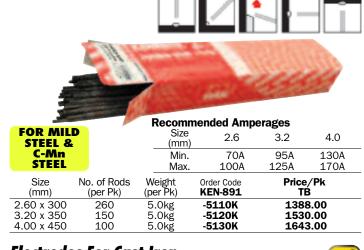
Basic coated, all positional rods.

**Applications:** for steel plate structural steels, pipe work and forgings. Ideal for repairs of casting and machinery, compensate for dilution effect of poor steels. Often used where rutile deposits may be at risk from cracking. **N.B.** Suitable for AC (70V minimum open circuit) and DC+. Optimum rooting operability is obtained using DC-.Conforms with **AWS** and

5.0kg 5.0kg

5.0kg

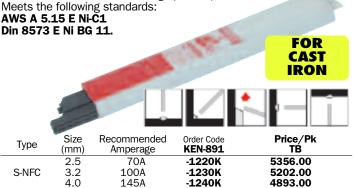
BS EN standards...



# Electrodes For Cast Iron

S-NFC

A Graphite coated iron-nickel alloy electrode for high strength jointing of cast iron and cold welding of cast iron, it deposits 95%Ni + 2%Fe weld metal. Can be used for repairing broken cast iron, joining of cast iron to steel and building up worn parts.



# **Electrodes for Stainless Steels**

3161

A Lime-Titania electrode giving excellent use ability and weldability, it deposits 19.5%Cr - 11.7%Ni - 2.5%Mo weld metal. The Austenite structure gives good crack resisting properties. For welding of extra-low carbon 18%Cr-12Ni-Mo stainless steel.



Recomm	ended Amp	erages			
Size (mm)	1.6	2.0	2.6	3.2	4.0
Min.	20A	25A	50A	80A	120A
Max.	40A	55A	90A	125A	180A
Туре	Size (mm)	Number of Rods (Per Pk)	Weight (per Pk)	Order Code KEN-891	Price/Pk TB
	1.6 x 300	395	2.50kg	-1100K	4481.00
	2.0 x 300	200	2.50kg	-1110K	4326.00
316L	2.6 x 300	130	2.50kg	-1120K	3708.00
	3.2 x 350	70	2.50kg	-1130K	3605.00
	4.0 x 350	45	2.50kg	-1140K	3451.00

#### **S312 Stainless/Dissimilar Electrodes**

A Lime-Titania electrode giving excellent use ability and weldability, it deposits 29%Cr + 9%Ni weld metal. The Austenite nature resists cracking and provides a superb buffer effect against outer stress. For bond welding of dissimilar metals such as stainless steel, carbon steel, low alloy steel and welding of stainless clad steel.



	<mark>ilable on reque</mark>	Recomme	ended Amperages	
Size (mm)	1.6* 2.0	* 2.6	3.2	4.0
Min.		50A	80A	120A
Max.		90A	125A	180A
Size (mm)	Number of Rods (Per Pk)	Weight (Per Pk)	Order Code KEN-891	Price/Pk TB
2.60 x 300	260	2.50kg	-1030K	3605.00
3.20 x 350	150	2.50kg	-1040K	2833.00
4.00 x 350	100	2.50kg	-1050K	3348.00

### Twist Grip Short Stub Electrode Holders

Reduce fatigue and increase safety. All of the electrode is available for use and the angle allows the hand to remain away from the weld pool. The handle applies torque to the electrode clamp in the head.



Rating (Amps)	Handle Colour	Order Code <b>KEN-885</b>	Price/1 TB
400	Yellow	-6010K	446.00
400	Red	-6110K	465.00
600	Red	-6130K	465.00

OUGAR

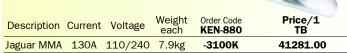
**Group 732** 



Inverter-based welding power sources, recommended as entry-level packages for either stick or Tig welding. They feature arc force, hot start and anti-stick features as well as thermostatic, over-voltage, under-voltage and over-current protections. These lightweight, portable units offer excellent performance from a standard 16A supply. The welders are supplied in a durable carry case complete with cables, earth clamp, electrode clamp and a wire brush. Ideal for use with rutile, basic, stainless steel or cast iron. MMA electrode welding using 1.6 - 3.2mm rods including Tig-DC scratch. Hot start for easy starting. Arc force for quality welds. Anti-stick reducing electrode sticking. Fan cooled. Auto-sensing dual voltage 115/230V. 16 amp fuse.

Dimensions (H x W x D):

380 x 425 x 180mm.



# Cougar-S<sup>TM</sup> MMA Inverter Welder

Kennedy® Cougar-S EWT150S inverter welder is ideal for use with rutile, basic, stainless steel or cast iron MMA electrode welding using 1.6 - 4.2mm diameter rods including Tig-DC scratch. Features of the Cougar-S ETW150S:

230V single phase mains supply. Hot start - for easy starting.

Arc force - for quality welds. Anti stick - reduces electrode sticking. Fan cooled.

Tig Tungsten Electrodes

All conform to ISO 6848

(DIN EN 26848 and

ÀWS A5 12-92.

# Dimensions (H x W x D):

240 x 305 x 130mm.



Price/1 TB Weight Order Code Description Current Voltage each **KEN-880** Cougar-S MMA 150A 230 -3050K 18500.00

2% Ceriated Grey Tungsten Electrodes

Suitable for both AC and DC welding but performs exceptionally well at low current settings in DC welding. A popular non-radioactive replacement for 2% Thoriated Tungsten Electrodes as like the thorium electrodes they are best used to weld carbon, stainless steels, nickel alloys, copper and titanium alloys. Also ideal for small and delicate welding.

Electrode Price/1 Diameter **KEN-889** Type TB 1.6mm -0120K 67.00 Ceriated 2.4mm -0130K 98.00 3.2mm -0140K 258.00

#### 0.8% Zirconiated White Tungsten Electrodes

Ideal for high precision, exceptional quality AC welding on aluminium alloys as it retains a balled tip and has a high resistance to contamination. The current carrying capability is equal or greater than that of thoriated tungsten. Non-radioactive. Not suitable for DC welding.

Electrode Type	Diameter	Order Code KEN-889	Price/1 TB	
	1.6mm	-0820K	85.00	
Zirconiated	2.4mm	-0830K	125.00	
White	3.2mm	-0840K	225.00	
	4.0mm	-0850K	450.00	

# 2% Thoriated Red Tungsten Electrodes

Most commonly used tungsten electrode. Suitable for both AC and DC welding on carbon, stainless steels, nickel, copper and titanium alloys. Preferred for their longevity and ease of use.

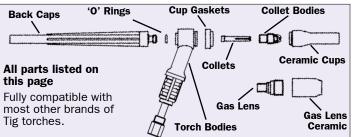
Electrode	Diameter	Order Code	Price/1
Type		KEN-889	TB
Thoriated Red	1.0mm 1.6mm 2.4mm 3.2mm	-0510K -0520K -0530K -0540K	65.00 75.00 125.00 245.00

# **TIG WELDER ACCESSORIES & SPARES**









#### **Tig Torches**

Whether water or air cooled, all Kennedy Tig torches are lightweight and durable. They come supplied with a 12.5ft (3.8m) cable, and silicon rubber rigid or flexible head mouldings for greater heat resistance.



	<b>Tig Torche</b> Come complete with a 12		able
Product Number	Type & Size	Order Code KEN-885	Price/1 TB
TTS017	Standard Rigid Head Tig Torch 150DC/120AC - Air Cooled	-3200K	2384.00
TTF017	Flexible Head Tig Torch 150DC/120AC - Air Cooled	-3300K	2580.00
TTS018	Standard Rigid Head Tig Torch 350DC/250AC - Water Cooled	-3220K	3121.00
TTS026	Standard Rigid Head Tig Torch 200DC/160AC - Air Cooled	-3240K	4254.00
TTF026	Flexible Head Tig Torch 200DC/160AC - Air Cooled	-3340K	4537.00

#### **Torch Bodies**

Made from tough ABS plastic with a silicone rubber head for greater heat resistance and durability.

WP17	WP17 Standard torch body	-6500K	402.00
WP18	WP18 Standard torch body	-6520K	487.00
WP26	WP26 Standard torch body	-6540K	487.00
WP17FX	WP17 Flexi torch body	-6510K	402.00
WP26FX	WP26 Flexi torch body	-6550K	628.00

### **Back Caps**

BIN**57Y** To suit WP17/18/26 torches.



Product	To Suit	Order Code	Price/1
Number		<b>KEN-885</b>	TB
<b>57Y</b> 04	Short	-7710K	57.00
<b>57Y</b> 02	Long	-7700K	45.00

# AC/DC TIG Welding Spares Kit

Can be used in AC or DC processes. Excellent arc starts at low amperages, popular in such applications as orbital tube and pipe manufacturing, thin sheet metal work or jobs where small and delicate parts are welded. Like Thoriated electrodes, they are best used to weld carbon and stainless steels, nickel alloys and titanium. Suitable for WP17, 18 and

NEW

**PIECES** 

26 Tig torches.

#### Contents:

5x 1.6mm collets,

5x 1.6mm collet bodies,

5x 2.4mm collets, 5x 2.4mm collet bodies,

2x No.4 ceramic cups,

2x No.5 ceramic cups,

2x No.6 ceramic cups,

2x No.7 ceramic cups,

2x No.8 ceramic cups, 1x long back cap,

1x short back cap.

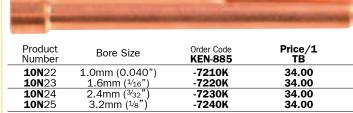
1x 1.6mm ceriated grey tungsten electrode,

<u>tx 2.4mm cenaled grey lungsten</u>	electrode.		
Suitable	Order Code	List	Offer
For	KEN-885	Price/1	Price/1
WP17, 18 & 26 Tig torches	-3400K	1300.00	1300.00



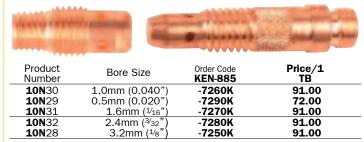
**10N**\_ \_ To suit WP17/18/26 torches.





#### **Collet Bodies**

**10N**\_ To suit WP17/18/26 torches.



**Ceramic Cups - Standard Length 10N**\_ To suit WP17/18/26 torches.



Product Number	Bore Size	Order Code <b>KEN-885</b>	Price/1 TB
<b>10N</b> 50	<sup>1</sup> / <sub>4</sub> " (No. 4)	-7360K	68.00
<b>10N</b> 49	<sup>5/</sup> 16" (No. 5)	-7350K	68.00
<b>10N</b> 48	<sup>3</sup> /8" (No. 6)	-7340K	68.00
<b>10N</b> 47	<sup>7</sup> / <sub>16</sub> " (No. 7)	-7330K	68.00
<b>10N</b> 46	<sup>1</sup> / <sub>2</sub> " (No. 8)	-7320K	68.00
<b>10N</b> 45	5/8" (No. 10)	-7310K	68.00
<b>10N</b> 44	<sup>3</sup> / <sub>4</sub> " (No. 12)	-7300K	68.00
Cup Gaskets			

Product	To Suit	Order Code	Price/1
Number		KEN-885	TB
18CG	WP17/18/26	-7400K	57.00

Gas Lens Body **45V**24/25/26/27 To suit WP17/18/26 torches.



Product Number	Bore Size	Order Code <b>KEN-885</b>	Price/1 TB
<b>45V</b> 24	1.0mm (0.040")	-7500K	243.00
<b>45V</b> 25	1.6mm (½16")	-7510K	254.00
<b>45V</b> 26	2.4mm ( <sup>3</sup> / <sub>32</sub> ")	-7520K	266.00
<b>45V</b> 27	3.2mm (½")	-7530K	288.00

#### **Gas Lens Ceramics 54N**\_ To suit WP17/18/26

torches.



Product Number	Bore Size	Order Code <b>KEN-885</b>	Price/1 TB
<b>54N</b> 18	<sup>1</sup> / <sub>4</sub> " (No. 4)	-7640K	45.00
<b>54N</b> 17	<sup>5</sup> /16" (No. 5)	-7630K	45.00
<b>54N</b> 16	<sup>3</sup> /8" (No. 6)	-7620K	45.00
<b>54N</b> 15	<sup>7/</sup> 16" (No. 7)	-7610K	45.00
<b>54N</b> 14	½" (No. 8)	-7600K	45.00
<b>54N</b> 19	5/8" (No. 10)	-7650K	45.00

#### Gas Lens Heatshield **54N**01



Product	Туре	Order Code	Price/1
Number		KEN-885	TB
<b>54N</b> 01	Gas Lens Heatshield	-7560K	657.00